

INTRODUCTION

These instructions cover the materials, tools, and modifications needed to convert the interlock from aluminum to polymer on Heritage Sterling DH or Ultra Sterling DH windows.

NOTICE

Only personnel experienced in working with Kolbe products should perform these modifications.

CAUTION

Proper eye and hearing protection must always be worn when installing, removing or modifying Kolbe products.

PARTS INCLUDED IN KIT

- B5159 Interlock (1) for Heritage Units or B5160 Interlock (1) for Ultra Units (ordered by window size)
- #8 x 3/4" PPH Washer Head Screws (as required)



B5159 Interlock
(Heritage)



B5160 Interlock
(Ultra)

ITEMS NEEDED BY INSTALLER

- Table Saw
- Small Pry Bar
- Phillips screwdriver
- Utility Knife

PREPARATION

- Remove bottom and top sash from frame

Top Sash:

- See Fig. 1. Remove Pivot Pins
- See Fig. 2. Remove interlock

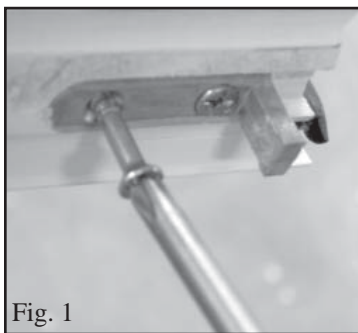


Fig. 1

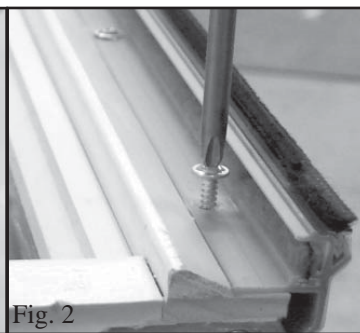


Fig. 2

FABRICATION

Top sash:

- Set up table saw. Follow the specs shown in Fig. 3 or 4 & 5.
- * Use Fig. 3 if you have a Heritage unit & use Fig. 4 if you have an Ultra unit.
- See Fig. 5. Make cut on sash to remove shaded area shown in Fig. 3 & 4.

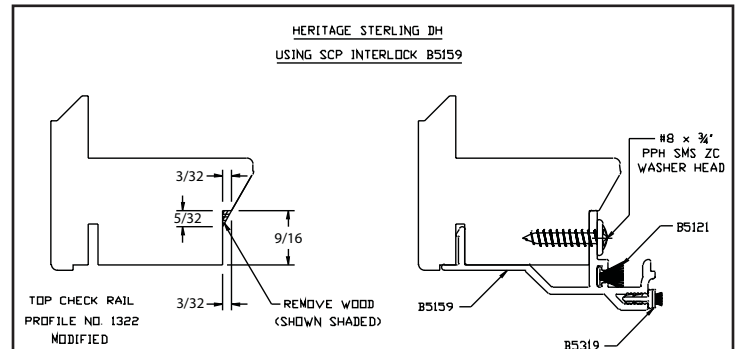


Fig. 3

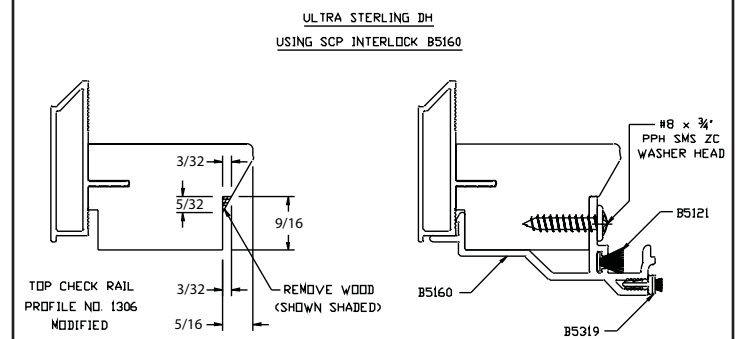


Fig. 4

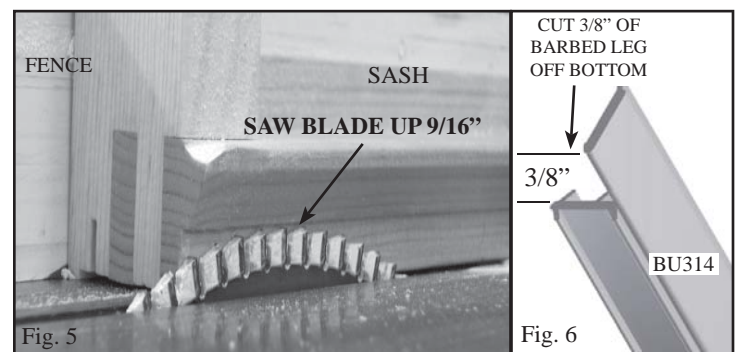


Fig. 5

Fig. 6

- See Fig. 6. Remove both PVC Stile weather seals (BU314) from top sash and cut the barbed leg back 3/8" from the face of weatherstripping on bottom ends. Replace in sash stiles when finished.

ASSEMBLY

- Re-install Pivot Pins
- Install new polymer interlock using #8 x 3/4" screws provided.
- Replace the top and bottom sash in the frame.

Contact your Kolbe window and door supplier or visit us at www.kolbe-kolbe.com for further information.

THANK YOU
FOR PURCHASING KOLBE PRODUCTS

Kolbe windows & doors reserves the right to change specifications without notice