



90° CORNER ASSEMBLY  
FOR MULTI-SLIDE  
DOOR SYSTEM

INSTALLATION  
INSTRUCTIONS

READ THESE INSTRUCTIONS COMPLETELY BEFORE  
STARTING ANY INSTALLATION



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The purpose of this instruction sheet is to provide the installer with the correct way to join the 90° corner of a Multi-Slide Door System. Please also use the **Stacking Multi-Slide Door System and Pocketing Multi-Slide Door System Installation Instructions** along with these instructions when installing Multi-Slide Door Systems.

## ITEMS PROVIDED BY KOLBE

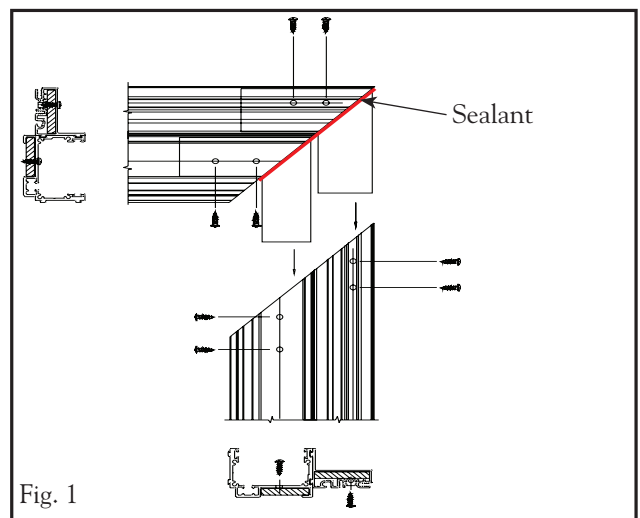
- Astragal
- Astragal Extension
- Frame Nosing Corner Key (factory installed in one side of frame nosing)
- Head Track Corner Key(s) (1 for every other head track) (factory installed in one side of frame head track)
- “Corner Key” screw package
- “Astragal” screw package

## 90° CORNER FRAME ASSEMBLY

See **Fig. 1**. The corner keys are pre-installed into one end of the head components. Apply sealant as shown in fig. 1. Slide the other head piece onto the corner keys and secure in place with the screws supplied in the “corner key” screw pack.

Make sure the sill pieces are properly aligned prior to fastening the sill to the sub-floor. There are no corner keys for the sill tracks.

Refer back to the **Frame Installation** section of the original instructions to continue installation.



## 90° ASTRAGAL ASSEMBLY

- Check the unit drawings provided by Kolbe to determine which meeting panel will receive the Astragal.
- Apply sealant the full length of the panel stile as shown in figure 2.
- Attach Astragal Extension to panel stile. Screw holes should be pre-drilled. Use the #7 x 3” screws supplied in the “Astragal” screw pack to secure the Astragal Extension the panel stile as shown in **fig. 3**.
- Apply sealant the length of the panel as shown in Fig 4.
- Attach Astragal to Astragal extension. Screw holes should be pre-drilled. Use the #7 x 1-1/4” screws supplied in the “Astragal” screw pack to secure the Astragal to the Astragal Extension as shown in **fig. 5**.

Refer back to the **Panel Adjustment** section of the original instructions to continue installation.

