



WINDOWS & DOORS

**FORGENT® SERIES
BRICKMOULD
&
SILL NOSING
FIELD APPLICATION
INSTRUCTIONS**

**READ THESE INSTRUCTIONS COMPLETELY BEFORE
STARTING ANY INSTALLATION**

⚠ CAUTION

Lead-based paint may be present in older homes, and the removal of windows & doors may cause this paint to be disturbed. In order to minimize exposure to lead-based paint dust, please consult www.epa.gov/lead for more information.

www.kolbewindows.com

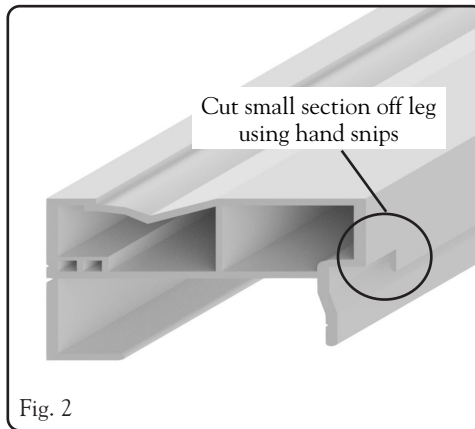
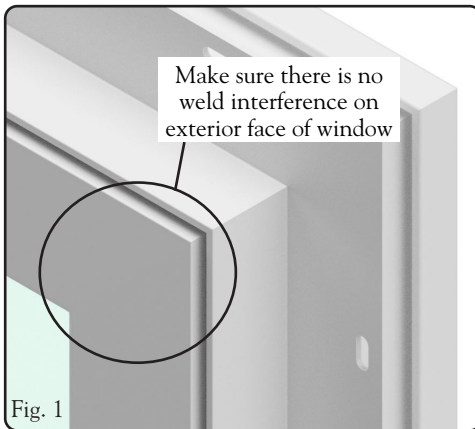
Please read and follow the Installation Instructions completely before installing. If you have any questions about this or any of our products, please call your local Kolbe dealer.

ITEMS REQUIRED BY INSTALLER

- Safety Glasses
- Cordless or Pneumatic Reversible Driver
- P2 Phillips Head Bits (6 inches long)
- Rubber Mallet
- Utility knife

STEP #1: PREPARE FRAME ACCESSORY GROOVE

See Fig. 1 & 2. Make sure the exterior face of the window has no weld interference with any accessories that may be installed. If accessories are being applied, the installer will need to use a hand snips to cut a small section off the leg of the accessory as shown in Fig. 2.



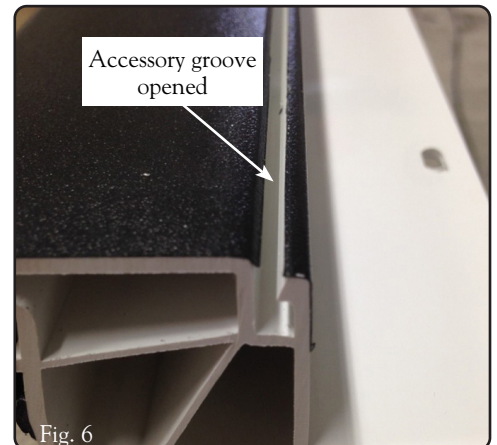
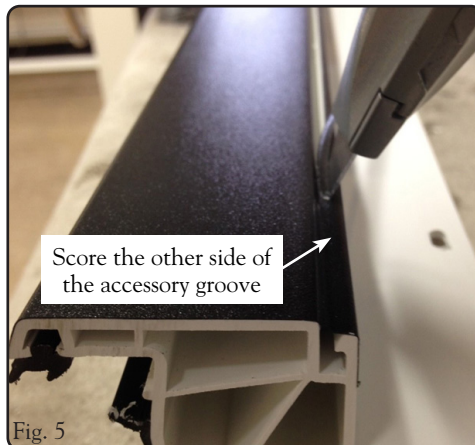
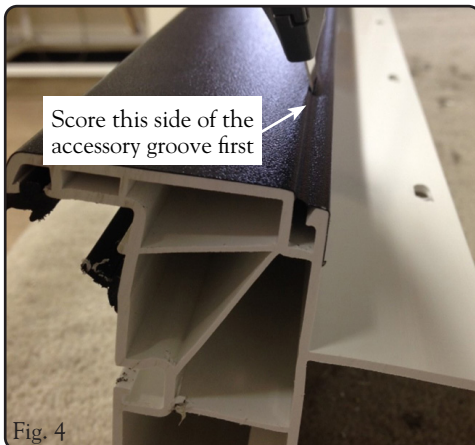
Mulling or Applying Accessories to Units with Exterior Foil

See Fig. 3. Unit's with an exterior foil will need to have the foil trimmed out of the exterior accessory groove where mull covers/ accessories will be installed into. If not trimmed, the leg on the frame will break off, due to the buildup of foil in that groove.

See Fig. 4. Take a utility knife and score the foil along one side of the accessory groove as shown.

See Fig. 5. Score the other side of the accessory groove with the utility knife. Remove the small strip of foil from the frame.

See Fig. 6. The accessory groove should now be open and look like the image on the right.



STEP #2: APPLYING THE BRICKMOULD TO THE FRAME

Mull units only: See Fig. 7. Mull caps come applied from the factory. The mull caps need to be removed prior to applying brickmould.

See Fig. 8, 8a & 8b. After the unit has been properly installed, apply the head brickmould to the frame by using the rubber hammer and taping it into the accessory groove. Apply the sill nosing piece into the frame accessory groove the same way as the brickmould. **NOTE: The sill nosing will extend past the window jambs to accommodate the vertical brickmould pieces.** Install the left and right jamb brickmould pieces into the accessory groove, starting at the head first to ensure a proper joint. Use the rubber hammer to tap the brickmould into place. Once the brickmould is fixed into the accessory groove tap the sill nosing left or right to flush it with the ends of the brickmould.



Fig. 7

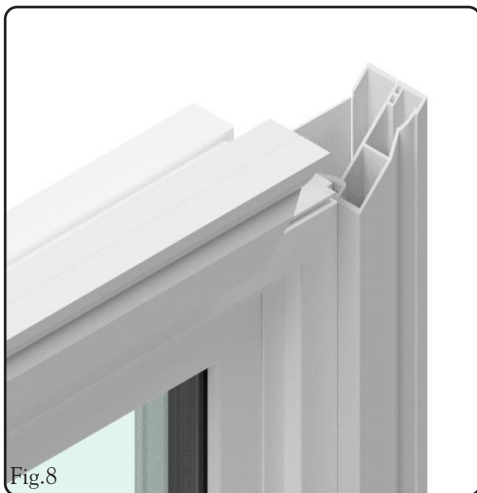


Fig. 8

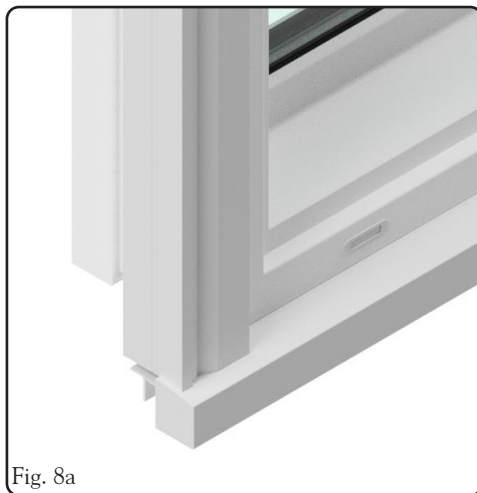


Fig. 8a

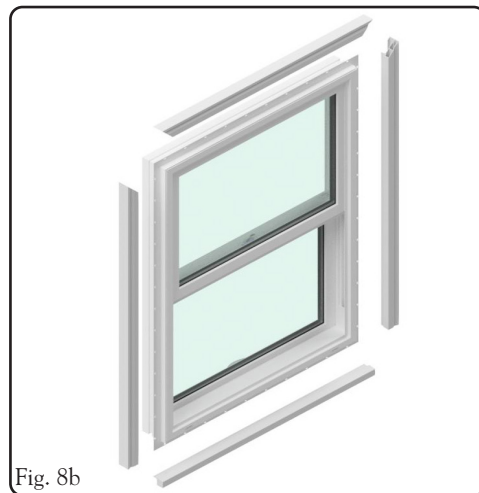


Fig. 8b

STEP #3: FASTENING THE BRICKMOULD JOINTS

See Fig. 9 & 10. The top horizontal brickmould or (head) will have two small holes on each end of the brickmould. Use a #10 x 2" stainless fastener and fasten the two brickmould joints together. The fastener will need to enter the small screw boss cavity shown in fig. 9 for both vertical brickmould pieces.

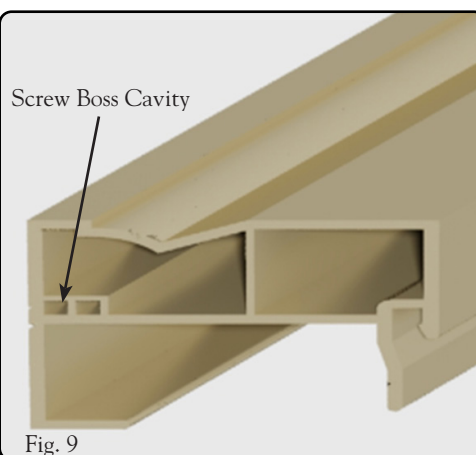


Fig. 9

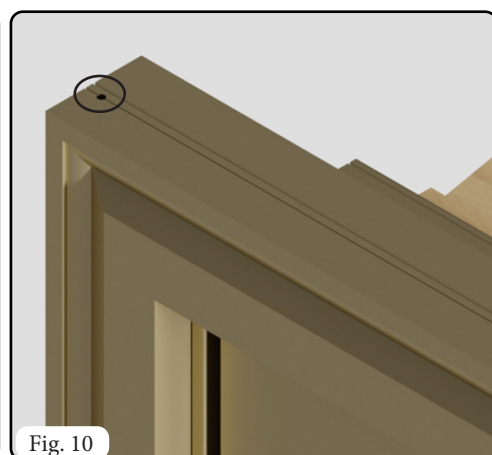


Fig. 10

Contact your Kolbe window and door supplier or visit us at www.kolbewindows.com for further information.

**THANK YOU
FOR PURCHASING KOLBE PRODUCTS.**

Kolbe & Kolbe Millwork Co., Inc. reserves the right to change specifications without notice.