



WINDOWS & DOORS

**FORGENT® SERIES  
FRAME  
GROOVE  
FILLER  
APPLICATION**

**READ THESE INSTRUCTIONS COMPLETELY BEFORE  
STARTING ANY INSTALLATION**

**⚠ CAUTION**

Lead-based paint may be present in older homes, and the removal of windows & doors may cause this paint to be disturbed. In order to minimize exposure to lead-based paint dust, please consult [www.epa.gov/lead](http://www.epa.gov/lead) for more information.

[www.kolbewindows.com](http://www.kolbewindows.com)

Please read and follow the Installation Instructions completely before installing. If you have any questions about this or any of our products, please call your local Kolbe dealer.

**⚠ WARNING**

Proper Eye and Hearing Protection must always be worn when installing, removing or performing adjustments to Kolbe window and door products.

**ITEMS REQUIRED BY INSTALLER**

- Safety Glasses
- Rubber Hammer
- Utility Knife

**INTRODUCTION**

These instructions are for applying frame groove filler application to Forgent® windows. Visit [www.kolbe-kolbe.com](http://www.kolbe-kolbe.com) for additional information.

**CLEANING**

See **Fig. 1**. On the interior side of the window take a utility knife and remove the welded material in each accessory groove corner so that when applying the frame groove filler it has room to snap in and lay down flat.

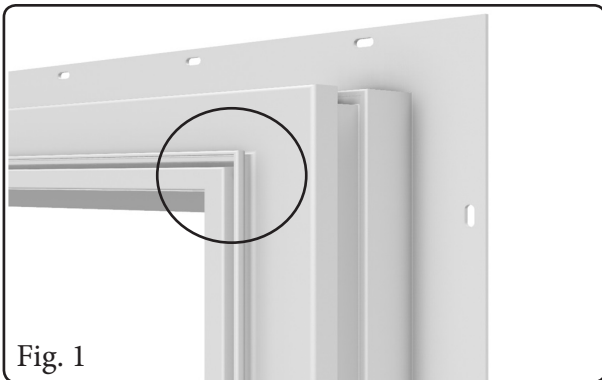


Fig. 1

**PRE-MEASURE**

See **Fig. 2**. Check to make sure your parts are cut to the correct length. The horizontals should run through. Cut the groove out to allow clearance for the frame groove filler to lay down flat. This is done to both the head and sill frame filler parts.

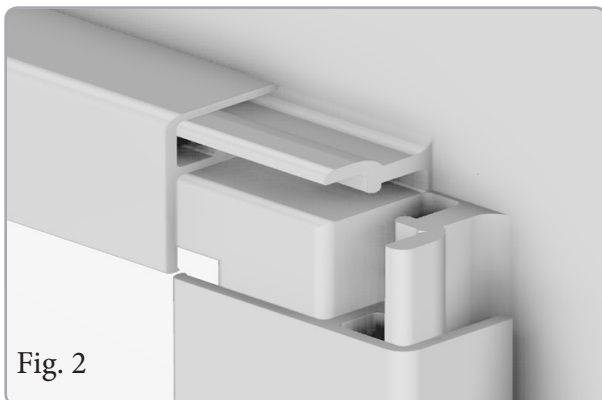


Fig. 2

### INSTALL FRAME FILLERS

Starting at the head in either the left or right corner tap the frame filler into the accessory groove along the entire length using a soft rubber hammer. Once the head filler is installed do the same process to the sill. Once the head and sill fillers are installed check the length of the verticals and tap them in using the same process.

### INSTALL ON MULL

See **Fig. 3**. If you have a mull assembly the frame groove fillers will be installed full length across the mull joint.

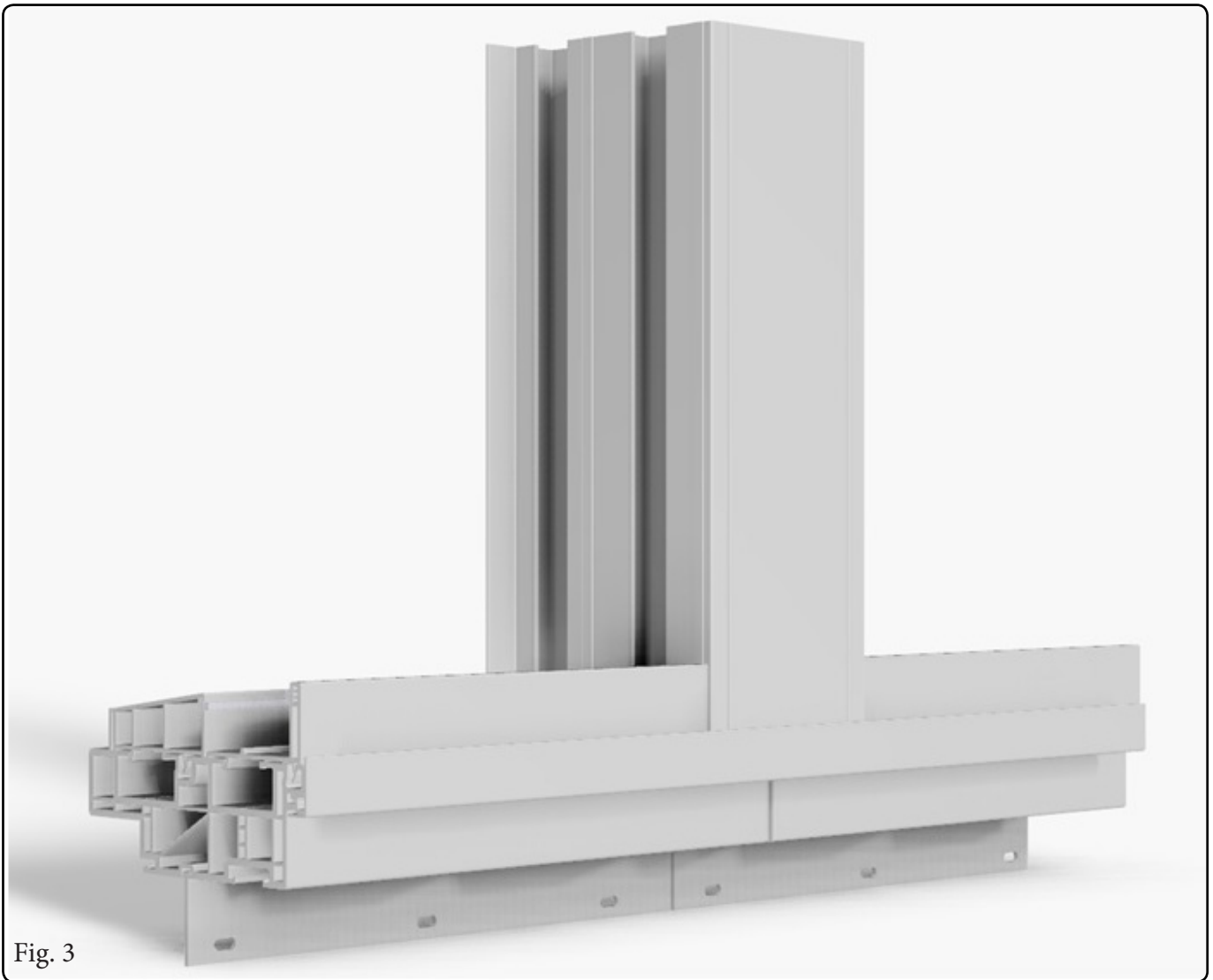


Fig. 3