



WINDOWS & DOORS

**FORGENT® SERIES  
J-CHANNEL**

**READ THESE INSTRUCTIONS COMPLETELY BEFORE  
STARTING ANY INSTALLATION**

**⚠ CAUTION**

Lead-based paint may be present in older homes, and the removal of windows & doors may cause this paint to be disturbed. In order to minimize exposure to lead-based paint dust, please consult [www.epa.gov/lead](http://www.epa.gov/lead) for more information.

[www.kolbewindows.com](http://www.kolbewindows.com)

Please read and follow the Installation Instructions completely before installing. If you have any questions about this or any of our products, please call your local Kolbe dealer.

## PROPER INSTALLATION

Proper installation and maintenance of this product is essential to its performance. The following instructions are to be used as guidelines only. Kolbe recommends consulting a local Kolbe supplier or an experienced contractor, architect, or structural engineer since every installation is different. Installation of this mull is the sole responsibility of the architect, contractor, building owner, or consumer and Kolbe has no responsibility in this regard.

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### WARNING

Proper Eye and Hearing Protection must always be worn when installing, removing or performing adjustments to Kolbe window and door products.

### IMPORTANT

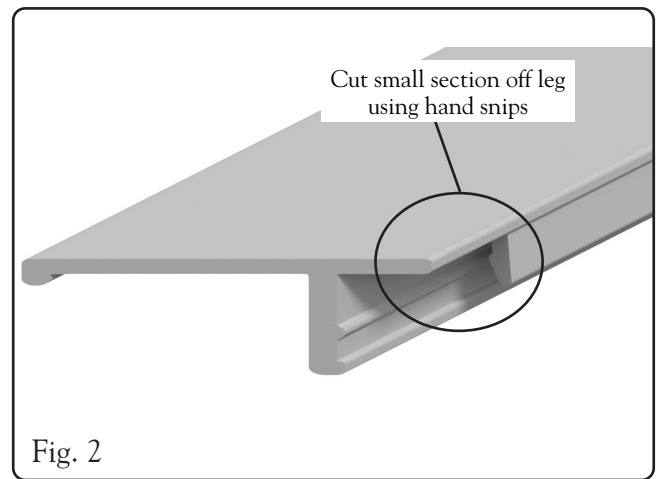
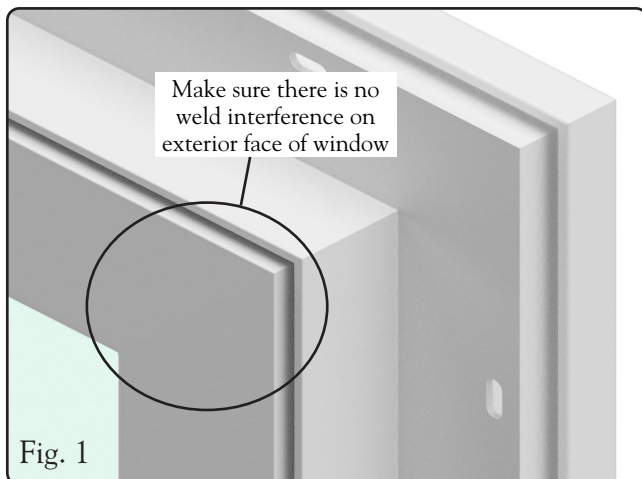
Care must be taken to properly recycle or dispose of old materials. Any recyclable materials should be separated from non-recyclable or hazardous materials. Please consult with local or state authorities regarding proper disposal of non-recyclable or hazardous materials.

## ITEMS REQUIRED BY INSTALLER

- Safety Glasses
- Rubber Hammer
- Utility Knife

## PREPARE FRAME ACCESSORY GROOVE

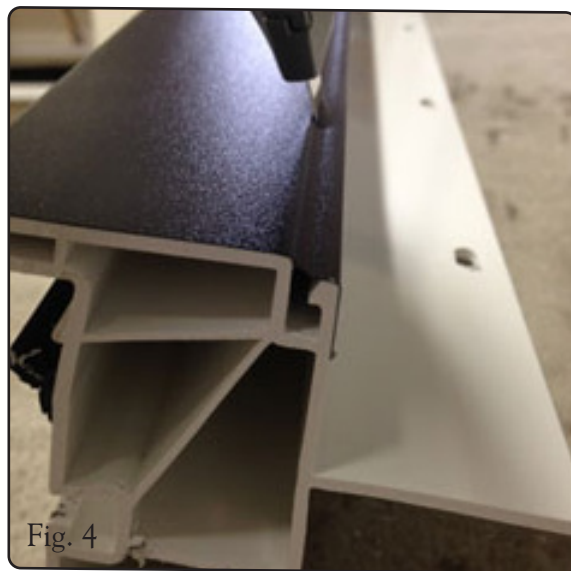
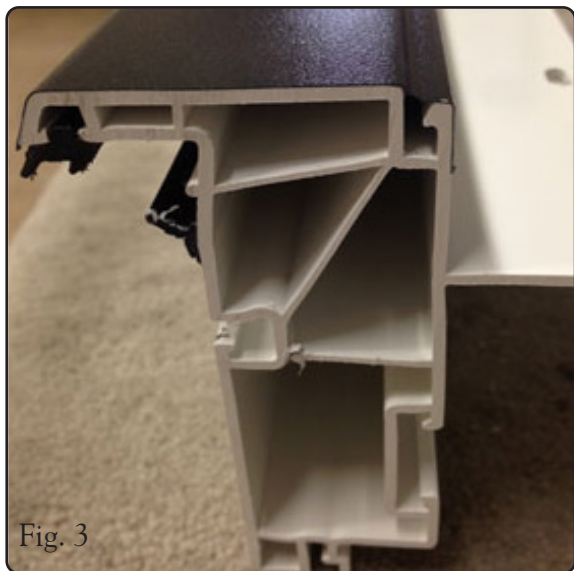
See **Fig. 1 & 2**. Make sure the exterior face of the window has no weld interference with any accessories that may be installed. If accessories are being applied, the installer will need to use a hand snips to cut a small section off the leg of the accessory as shown in Fig. 2.



## APPLYING ACCESSORIES TO UNITS WITH EXTERIOR FOIL

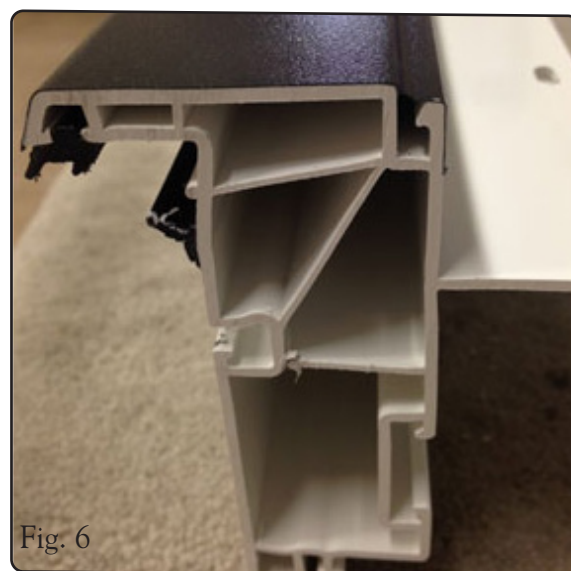
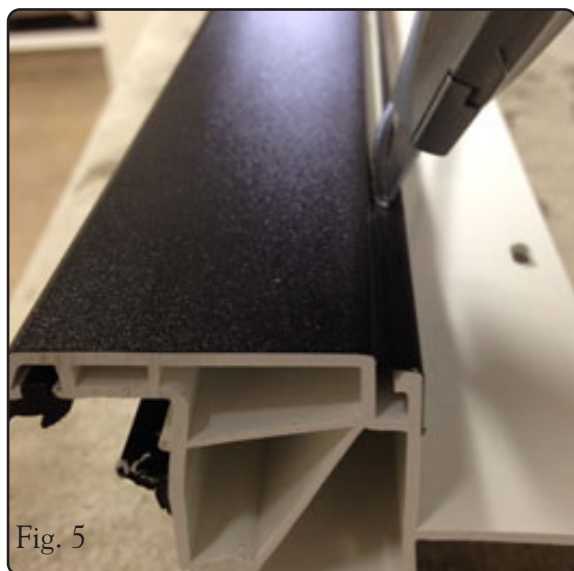
See Fig. 3. Unit's that have an exterior foil the foil needs to be trimmed out of the exterior accessory groove where mull covers will be installed into. If not the leg on the frame will break off due to the buildup of laminate in that groove.

See Fig. 4. Take a utility knife and score the laminate along the one side of the accessory groove as shown.



See Fig. 5. Score the other side of the accessory groove with the utility knife. Remove the small strip of foil from the frame.

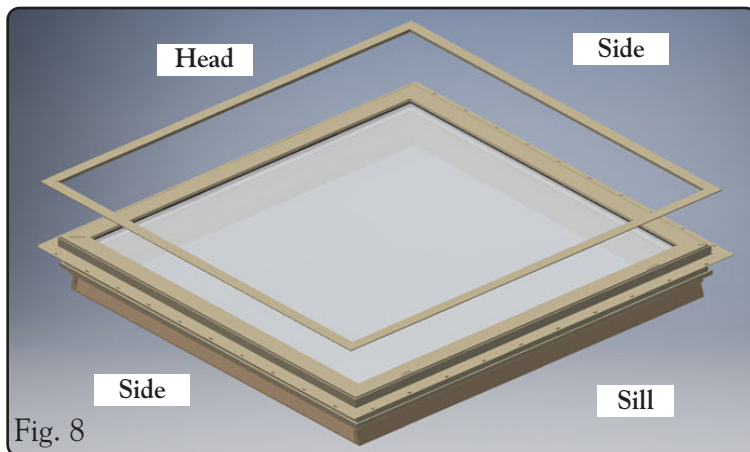
See Fig. 6. The accessory groove should now be open and look like the image below.



## APPLYING THE J-CHANNEL TO THE FRAME

### **Mull units only:**

See Fig. 7. Mull caps come applied from the factory. The mull caps need to be removed prior to applying the J-channel.



See Fig. 8. After the unit has been properly installed, apply the head j-channel to the frame by using a rubber hammer and tapping it into the accessory groove. Apply the sill j-channel into the frame accessory groove the same way. Once the head and sill j-channels are installed, install the left and right j-channel pieces to the exterior starting at the head first to ensure a proper joint. Use the rubber hammer to tap into place.

Contact your Kolbe window and door supplier or visit us at [www.kolbewindows.com](http://www.kolbewindows.com) for further information.

**THANK YOU  
FOR PURCHASING KOLBE PRODUCTS.**

*Kolbe & Kolbe Millwork Co., Inc. reserves the right to change specifications without notice.*