



WINDOWS & DOORS

**FORGENT® SERIES
FLUSH FRAME
GROOVE
FILLER
APPLICATION**

**READ THESE INSTRUCTIONS COMPLETELY BEFORE
STARTING ANY INSTALLATION**

⚠ CAUTION

Lead-based paint may be present in older homes, and the removal of windows & doors may cause this paint to be disturbed. In order to minimize exposure to lead-based paint dust, please consult www.epa.gov/lead for more information.

www.kolbewindows.com

Please read and follow the Installation Instructions completely before installing. If you have any questions about this or any of our products, please call your local Kolbe dealer.

⚠ WARNING

Proper Eye and Hearing Protection must always be worn when installing, removing or performing adjustments to Kolbe window and door products.

ITEMS REQUIRED BY INSTALLER

- Safety Glasses
- Rubber Hammer
- Utility Knife

INTRODUCTION

These instructions are for applying frame groove filler application to Forgent[®] windows. Visit www.kolbe-kolbe.com for additional information.

CLEANING

See **Fig. 1**. On the interior side of the window take a utility knife and remove the welded material in each accessory groove corner so that when applying the flush frame groove filler it has room to snap in and lay down flat.

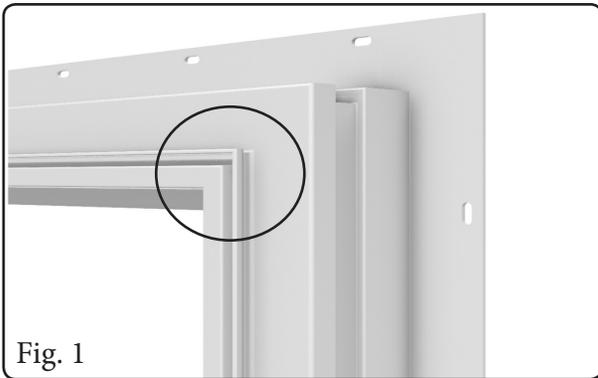


Fig. 1

PRE-MEASURE

See **Fig. 2**. Check to make sure your parts are cut to the correct length. The horizontals should run through. Cut the groove out to allow clearance for the frame groove filler to lay down flat. This is done to both the head and sill frame filler parts.

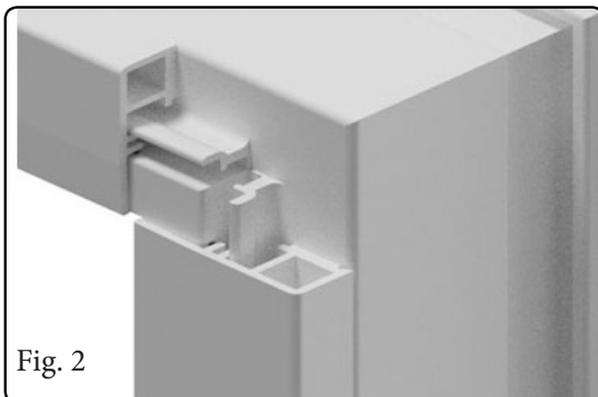


Fig. 2

INSTALL FLUSH FRAME GROOVE FILLERS

Peel the tape off the flush frame groove filler and starting at the head in either the left or right corner tap the frame filler into the accessory groove along the entire length using a soft rubber hammer. Once the head filler is installed do the same process to the sill. Once the head and sill fillers are installed check the length of the verticals and tap them in using the same process.

INSTALL ON MULL

See Fig. 3. If you have a mull assembly the flush frame groove fillers will be installed full length across the mull joint.

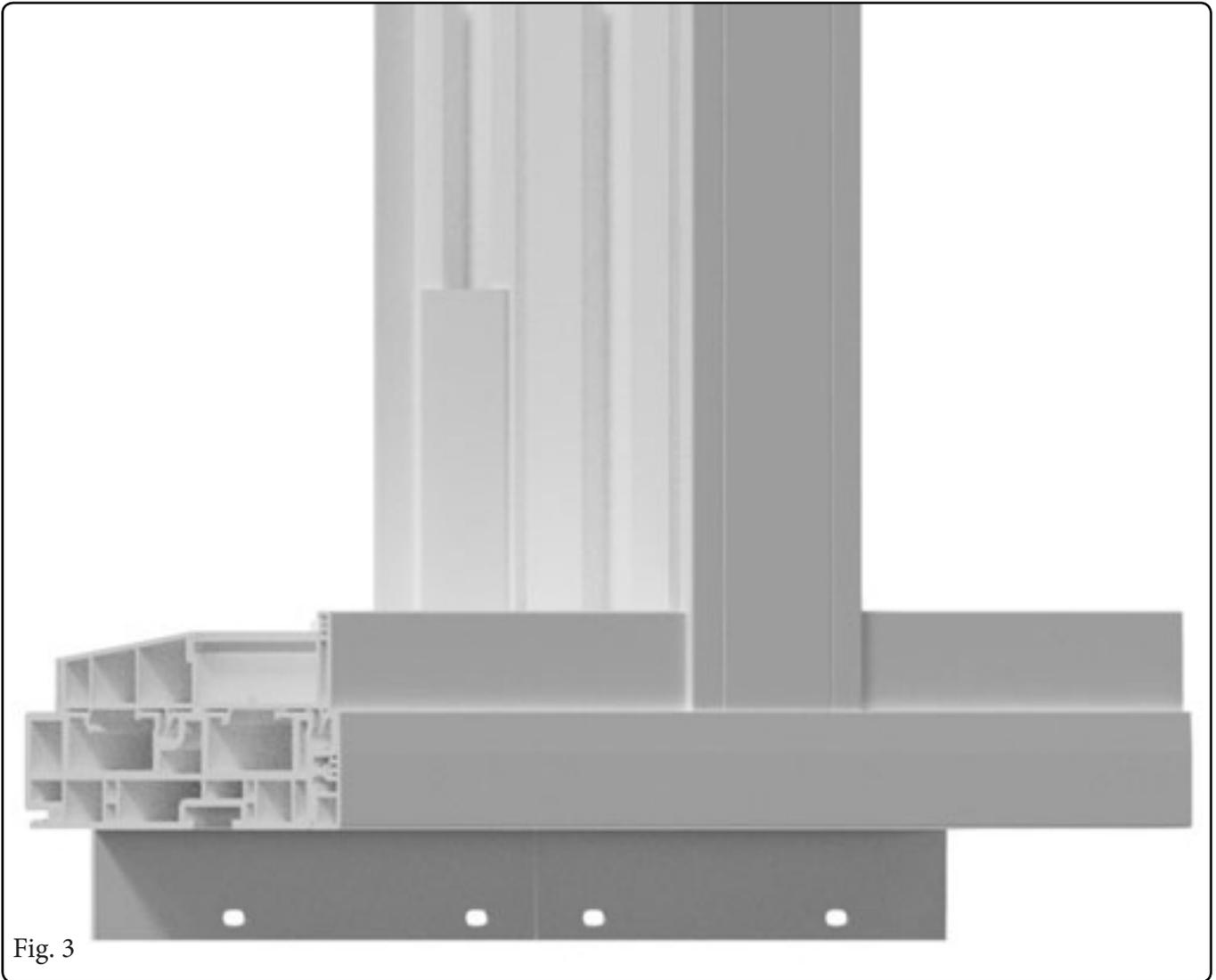


Fig. 3