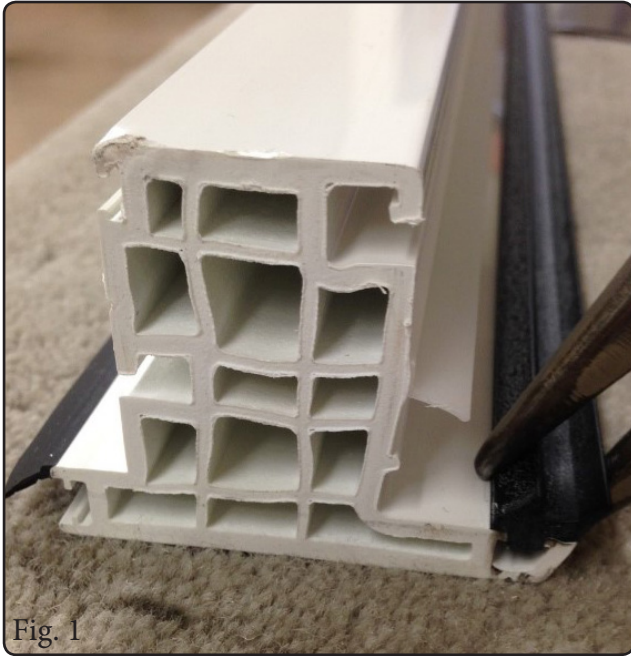
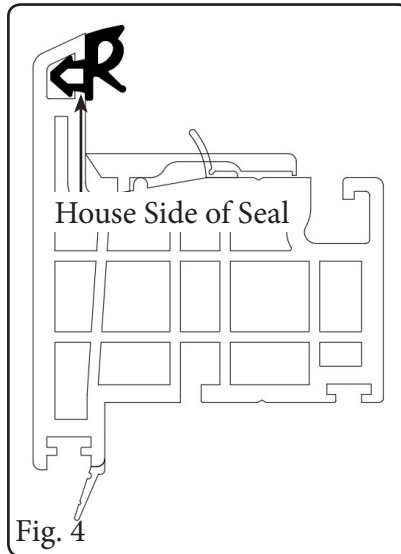


See **Fig. 1 & 2**. If the seal on the casement sash or double hung sash has been damaged, please remove the black glazing seal off the entire sash by pulling it out with a pliers. You may need a utility knife to start it.



See **Fig. 3**. Once the seal has been removed from the sash use a rotary tool and clear out the weld spur in each corner of the sash so the new seal can be wrapped around full perimeter without any joints.



See **Fig. 4 & 5**. Using the black 4.8mm seal Art#864992 install the seal by pressing the house side of the seal into the top of the sash and start in the center of the sash. We want the single joint to be at the center of the sash and at the head so no water has a way in. Wrap the seal around full perimeter and cut it to length to butt it up to the other end. Use a super-glue to join the two ends together.

To install the glass, see our Forgent Series Glass Installation Instructions.